

Data-Driven Gas Sensing Analysis of Titanium-Doped Cadmium Oxide Thin Films

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Abstract: TiO₂: Sn thin films were prepared using the plasma jet technique at different discharge voltages (12, 13, and 14 kV). X-ray diffraction analysis exhibited that all samples were cubic polycrystalline with a dominant peak at the (101) plane. The grain size was expanded from 16.93 nm to 19.39 nm by increasing the discharge voltage. However, it caused a decrease in dislocation density (δ) values from 34.82 to 26.59. In addition, strain (ϵ) is decreased from 20.47 to 17.88. The AFM images showed an average grain size of approximately 81.79–52.64nm, and the root mean square roughness (Rrms) decreased from 3.31 nm to 5.98 nm when the discharge voltage was increased to 14 kV. Furthermore, the decrease in transmittance values is due to the higher discharge voltage applied during film growth. The band gap was slightly modified by the change in plasma condition, with values of 3.15 eV at 13 kV and 3.0 eV at 14 kV. Results showed that the extinction coefficient and refractive index of the prepared samples decrease with increasing discharge voltage. TiO₂:Sn thin films showed voltage-dependent sensing; 12 kV films had higher resistance and better NO₂ adsorption than 14 kV films. TiO₂:Sn thin films show decreasing NO₂ sensitivity with higher discharge voltage, due to increased charge carrier recombination suppressing the response.

1 INTRODUCTION

In recent years, researchers have been interested in materials for various applications, one of which is titanium oxide (TiO₂). A variety of applications for this material could include catalysis, solar cells, and photocatalysis [1]-[6]. TiO₂ became an essential material for industrial usage due to its appropriate properties, such as a wide bandgap, with a value of 3.03 eV for rutile and 3.18 eV for anatase. Furthermore, the absorbance of ultraviolet wavelength is 5% of the sunlight. Scientists used different ways to deposit TiO₂ particles, focusing on thin film form [7], [8]. The preparation of TiO₂ thin films for use as photocatalysts became a viable option because the catalyst layer could be linked to an external power source. This connection reduces the recombination between holes and electrons generated by ultraviolet light, enhancing the effectiveness of the catalyst. The formation of the produced phase

depends on the material composition, preparation technique, and annealing temperature. In general produce thin film, a variety of coating methods would be used, including thermal [9], anodic [10], sol-gel method [11], ion beam [12], CVD [13], Plasma spray [14], SPT [15], PLD [16], [17], PECVD [18], and RF sputtering method [19], [20]. In this study, the discharge voltage variation during the plasma jet technique preparation of TiO₂:Sn thin films is examined, along with the investigation of their physical, structural, and optical properties.

2 EXPERIMENTAL

Thin films of TiO₂:Sn were obtained by the atmospheric pressure plasma jet method. In this work, argon was used as the working gas at a flow rate of 0.5 L/min, and discharge voltages of 12, 13, and 14 kV were applied between the electrodes to investigate

the effect of discharge voltage on the properties of the films. The plasma nozzle was located 2 cm from the surface of 10 mL of DI water. A titanium sheet (99.99%) was cut and used as a target inside the reactor. In deionized water, the titanium surface was slowly oxidized by plasma plume to obtain titanium oxide (TiO₂) nanoparticles. These nanoparticles were then incorporated into a precursor solution of tin (SnCl₂) that was introduced to the plasma environment to create core-shell TiO₂:Sn nanoparticles. During the process, the presence of reactive plasma species and solution allowed the deposition of tin in a titanium oxide matrix. Considering the influence of discharge voltage, the synthesis was conducted under the same conditions applied to each voltage level. The color changes of the resulting colloidal suspensions verified the formation of nanoparticles. After synthesis, the drop-casting technique was used to deposit the as-obtained TiO₂:Sn nanoparticles on pre-cleaned glass substrates. The deposited droplets were allowed to dry at room temperature, forming thin films that were visually observed on the substrate's surface. As-deposited films were then transferred into a laboratory furnace at 150 °C for 30 minutes to promote densification, surface uniformity, and adhesion. After XRD, AFM, SEM, and UV-Vis characterization, the thin films of TiO₂:Sn were annealed, resulting in a compact and homogeneous appearance, with better adhesion due to this annealing process. Gas sensitivity measurements are typically conducted using a cylindrical testing chamber with a radius of 9 cm and a height of 17 cm.

3 RESULTS AND DISCUSSIONS

The structural properties of the synthesized films, as shown in Figure 1, were investigated using X-ray diffraction (XRD) analysis. The diffraction pattern reveals characteristic peaks located at 25.26°, 37.60°, 48.23°, and 55.04°, which are indexed to the (101), (004), (200), and (211) crystallographic planes, respectively, in good agreement with ICDD card No. 21-1272. The presence of these well-defined reflections confirms the polycrystalline nature of the films, with a dominant preferred orientation along the (101) plane. This preferential growth suggests that atomic arrangement along this direction is energetically more favorable, likely due to lower surface energy and denser atomic packing [21], [22].

The crystallite size (*D*) was estimated using the Scherrer relation [23], [24]. The calculated values, obtained from the main diffraction peaks, range from

16.93 nm to 19.39 nm, with an average value of approximately 16.93 nm. The relatively small variation in crystallite size indicates a fairly uniform grain distribution, suggesting stable and controlled nucleation and growth conditions during film formation, which promote consistent microstructural evolution across the samples [25], [26].

The dislocation density (δ) was evaluated using the standard relation reported in [27], [28]. The obtained value for the film prepared at 12 kV is $34.82 \times 10^{14} \text{ m}^{-2}$, and it shows a decreasing trend with increasing discharge voltage. This reduction in dislocation density reflects improved crystalline quality and enhanced structural ordering at higher voltages. The increase in deposition energy promotes better atomic rearrangement, resulting in more uniform grain growth and a lower concentration of lattice defects within the films [29], [30].

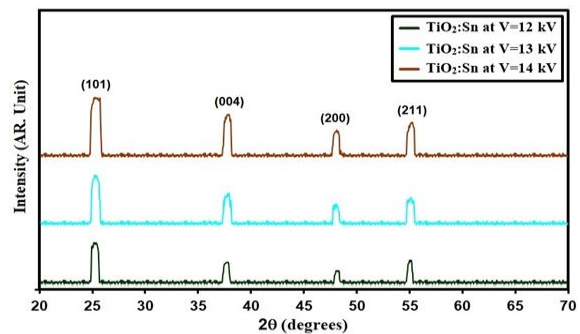


Figure 1: XRD styles of TiO₂:Sn films.

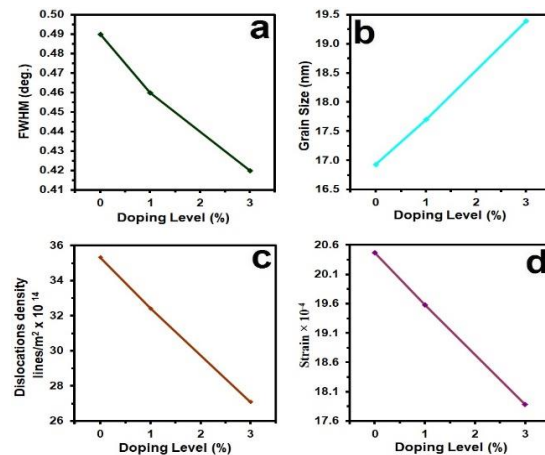


Figure 2: FWHM (a) *D* (b) δ (c) ϵ (d) of TiO₂:Sn films.

The lattice strain (ϵ) was calculated using the method described in [31], [32]. The results show that strain decreases from 20.47×10^{-4} to 17.88×10^{-4} as the discharge voltage increases, as illustrated in

Figure 2. This decline indicates a gradual relaxation of internal stresses and improved structural stability with higher deposition energy, which contributes to enhanced crystallinity of the films [33], [34]. The complete set of structural parameters (Sp) is summarized in Table 1 and illustrated in Figure 2.

The surface morphology of the TiO₂:Sn thin films was analyzed using Atomic Force Microscopy (AFM), as presented in Figure 3. The topographical images (a3, b3, and c3) demonstrate the influence of discharge voltage on surface features. The analysis shows that the average particle size (P_{av}) increases

from 52.64 nm to 81.79 nm, while the root mean square (RMS) roughness increases from 3.31 nm to 5.98 nm for films deposited at 12 kV, 13 kV, and 14 kV, respectively. Similarly, the overall surface roughness increases from 5.13 nm to 9.73 nm with increasing discharge voltage. This behavior can be attributed to the higher kinetic energy available during deposition at elevated voltages, which enhances nucleation dynamics and promotes grain growth, leading to larger particles and a rougher surface morphology [35], [36]. The detailed AFM parameters (P_aFM) are provided in Table 2.

Table 1: D, optical bandgap, and S_p of grown films.

Specimen	2 q (°)	(hkl) Plane	FWHM (°)	E _g (eV)	D (nm)	δ (× 10 ¹⁴) (lines/m ²)	E (× 10 ⁻⁴)
TiO ₂ :Sn at V=12 kV	25.26	101	0.49	3.15	16.93	34.82	20.47
TiO ₂ :Sn at V=13 kV	25.23	101	0.46	3.09	17.70	31.91	19.58
TiO ₂ :Sn at V=14 kV	25.21	101	0.42	3.00	19.39	26.59	17.88

Table 2: P_{AFM} of TiO₂:Sn films.

Samples	P _{av} (nm)	R _a (nm)	R. M. S. (nm)
TiO ₂ :Sn at V=12kV	52.64	5.13	3.31
TiO ₂ :Sn at V=13kV	71.73	8.95	4.00
TiO ₂ :Sn at V=14kV	81.79	9.73	5.98

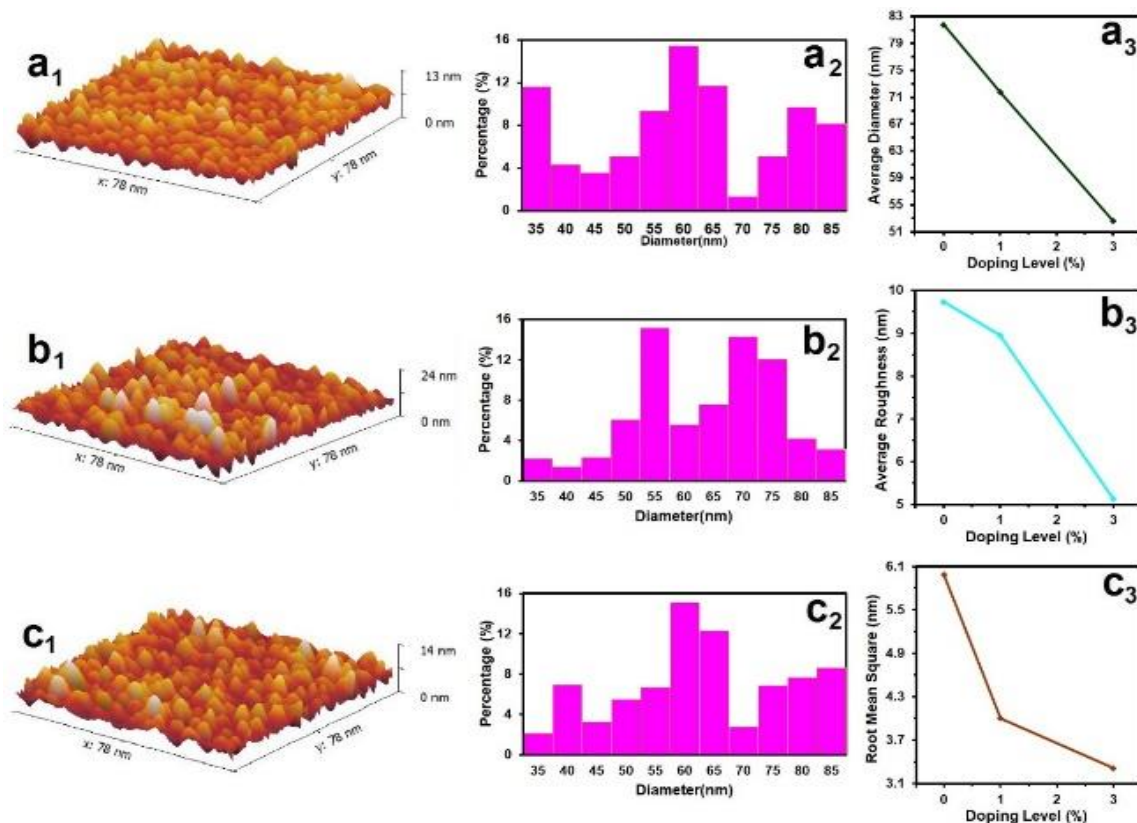


Figure 3: AFM images, granularly distributed P_{AFM} of TiO₂:Sn films.

Figure 4 shows the optical transmittance spectra of TiO₂:Sn thin films prepared at different discharge voltages. A gradual decrease in transmittance is observed, dropping from about 80% at 12 kV to approximately 75% at 14 kV. This reduction can be explained by structural modifications induced by increasing discharge voltage, particularly grain growth and improved crystallinity, which enhance scattering and absorption of incident photons within the film, thereby lowering the transmitted light intensity [23], [24].

The absorption coefficient (α) was calculated using the standard relation reported in [37], [38], where film thickness is taken into account. The variation of α with discharge voltage is presented in Figure 5. The results indicate that the absorption coefficient increases with increasing discharge voltage. This trend suggests stronger light-matter interaction at higher voltages, which can be attributed to improved crystallinity and increased surface roughness, both of which enhance photon absorption within the material [39], [40].

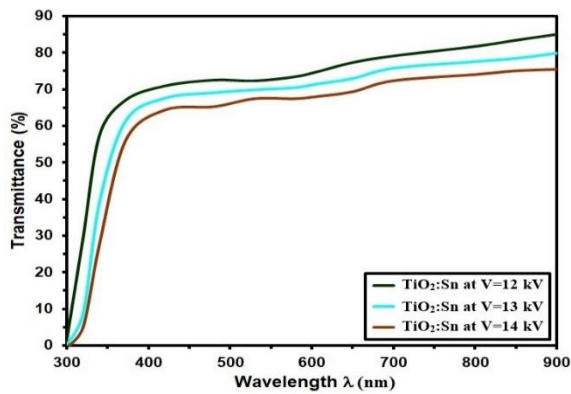


Figure 4: T of TiO₂:Sn films.

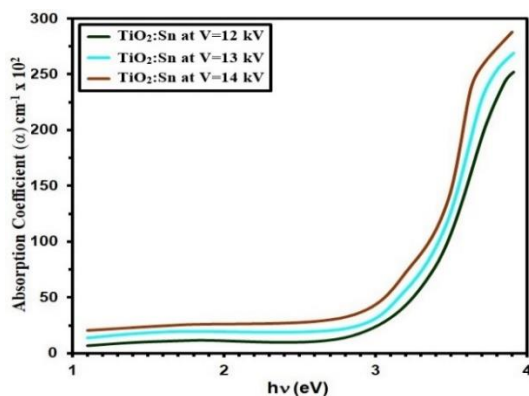


Figure 5: α of TiO₂:Sn films.

The optical bandgap (E_g) of the TiO₂:Sn thin films was determined using the Tauc relation for direct allowed transitions [41], [42]. The corresponding analysis is presented in Figure 6. The results show a clear dependence of the optical bandgap on discharge voltage, reflecting changes in the electronic structure of the films induced by deposition conditions. Increased voltage leads to structural and optical modifications that influence the energy required for electronic transitions, thereby affecting E_g .

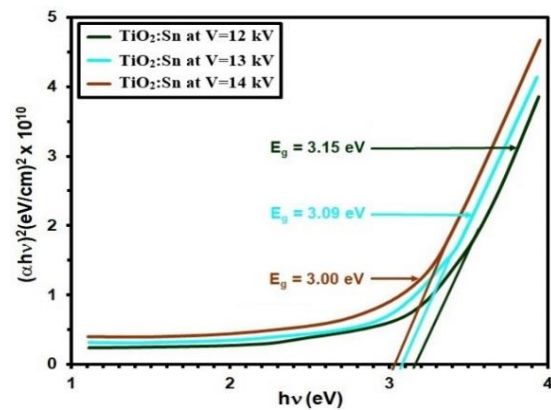


Figure 6: $(\alpha hv)^2$ of TiO₂:Sn films.

Figure 7 illustrates the spectral dependence of the extinction coefficient (k) as a function of wavelength (λ), evaluated using the relation given in [45], [46]. In this expression, λ denotes the incident light wavelength. The results indicate that the extinction coefficient decreases with increasing discharge voltage. This behavior can be attributed to structural improvements in the films, particularly enhanced crystallinity and reduced defect density at higher voltages, which collectively reduce light scattering and absorption losses within the material [47], [48]. The refractive index (n) was determined using the optical relation reported in [49], [50], where reflectance (R) and extinction coefficient (k) are taken into account. The variation of n with wavelength is shown in Figure 8 for all prepared films. The results reveal that the refractive index decreases as the discharge voltage increases. This trend can be explained by improved film densification and reduced defect concentration at higher deposition energies, which lead to a decrease in material polarizability and, consequently, a lower refractive index [51], [52].

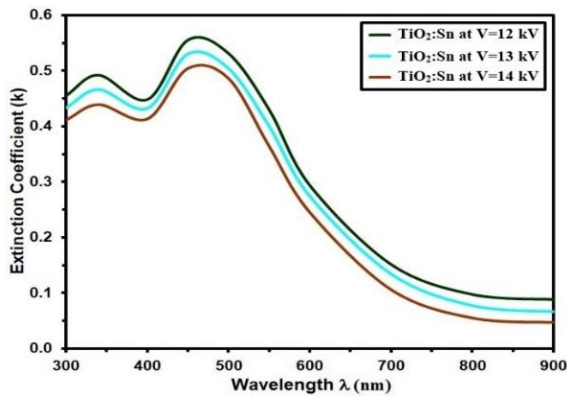


Figure 7: k of $\text{TiO}_2:\text{Sn}$ films.

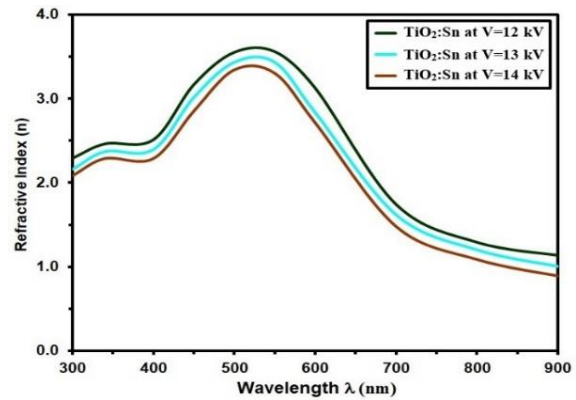


Figure 8: n of the $\text{TiO}_2:\text{Sn}$ films.

The gas sensing characteristics of $\text{TiO}_2:\text{Sn}$ thin films deposited at different discharge voltages were investigated at an operating temperature of 150°C . As shown in Figure 9, the resistance variation was recorded during exposure to 270 ppm NO_2 gas. The film prepared at 12 kV exhibits the highest resistance response, indicating stronger adsorption of NO_2 molecules on the surface and more pronounced charge transfer interactions with the semiconductor. This enhanced interaction contributes to improved sensing activity and greater responsiveness of the material [53], [54]. In contrast, the film deposited at 14 kV shows the lowest resistance response, which may be related to changes in its electronic structure and reduced surface reactivity induced by higher discharge energy [55], [56].

The gas sensor sensitivity was calculated using the standard relation given in [57], [58], where the response is defined based on the relative change in resistance. In this expression, R_g represents the baseline resistance in air and R_a is the resistance in the presence of NO_2 gas. The sensitivity behavior of $\text{TiO}_2:\text{Sn}$ thin films at different discharge voltages under various NO_2 concentrations is presented in Figure 10. The results clearly show that sensitivity decreases with increasing discharge voltage [59], [60]. Quantitatively, the sensitivity drops from 32.98% to 6.96% at 90 ppm, from 34.05% to 7.76% at 180 ppm, and from 35.25% to 18.77% at 270 ppm when comparing films prepared at 12 kV with those at higher discharge voltages [61], [62]. This decline in sensitivity is mainly attributed to enhanced charge carrier recombination at higher voltages, which reduces the effective separation of charge carriers and weakens the overall sensor response to NO_2 gas [63].

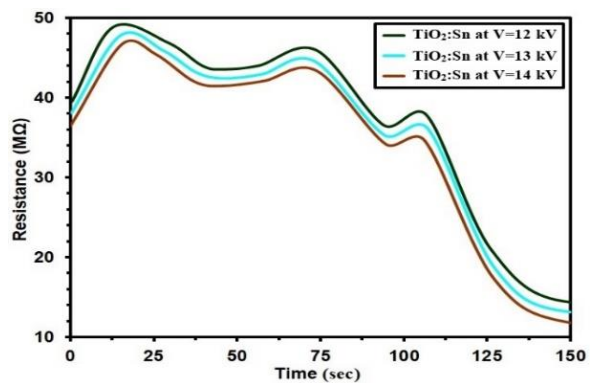


Figure 9: Resistance variation over time of $\text{TiO}_2:\text{Sn}$ thin films synthesized at different discharge voltages during gas sensing operation.

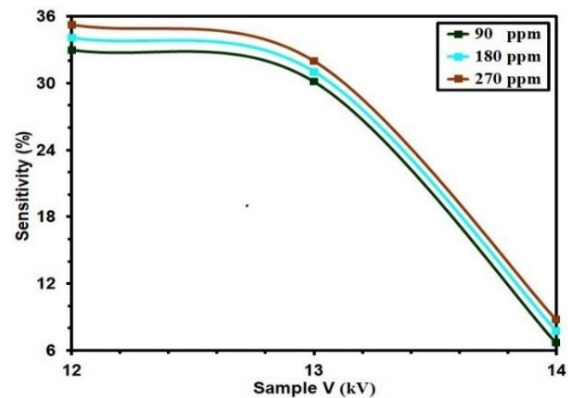


Figure 10: The sensitivity of $\text{TiO}_2:\text{Sn}$ thin films synthesized at different discharge voltages.

4 CONCLUSIONS

The plasma jet technique was utilized to prepare undoped TiO₂:Sn thin films. It was found that the thickness of the films is 330 ± 20 nm at a temperature of 400°C. The XRD results showed that the dominant peak at the (101) plane for all films prepared at different discharge voltages exhibited a cubic polycrystalline structure. AFM analysis revealed an average grain size between 81.79 nm and 53.64 nm, with an average roughness of (9.73 – 5.13) nm. In addition, the root mean square roughness (R_{rms}) increased with increasing discharge voltage, with values of 6.36 nm for the film prepared at 12 kV and 7.61 nm for the film prepared at 14 kV. The transmittance of TiO₂:Sn films decreased from 80% to 75% as the discharge voltage increased. Meanwhile, the absorption coefficient increased with increasing voltage in TiO₂:Sn thin films. The optical energy gap was decreased from 3.15 eV for the film prepared at 12 kV to 3.00 eV for the film prepared at higher voltages. Moreover, both the extinction coefficient and refractive index decreased with increasing discharge voltage in TiO₂:Sn thin film. CuO film at 12 kV shows higher resistance and better NO₂ adsorption, while TiO₂ at 14 kV exhibits lower resistance due to electronic changes. Increasing discharge voltage in TiO₂:Sn films reduces NO₂ sensitivity due to enhanced charge carrier recombination, limiting effective charge separation.

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